

AD-A161 382 AN EXPERIMENTAL INVESTIGATION OF THE EFFECTS OF
SHIRLING AIR FLOWS ON THE.. (U) NAVAL POSTGRADUATE
SCHOOL MONTEREY CA W H CAMPBELL SEP 85

AD-A161 382 AN EXPERIMENTAL INVESTIGATION OF THE EFFECTS OF
SWIRLING AIR FLOWS ON THE.. (U) NAVAL POSTGRADUATE
SCHOOL MONTEREY CA W H CAMPBELL SEP 85

AD-A161 382 AN EXPERIMENTAL INVESTIGATION OF THE EFFECTS OF SWIRLING AIR FLOWS ON THE.. (U) NAVAL POSTGRADUATE SCHOOL MONTEREY CA W H CAMPBELL SEP 85 1/1

UNCLASSIFIED F/G 21/2 NL

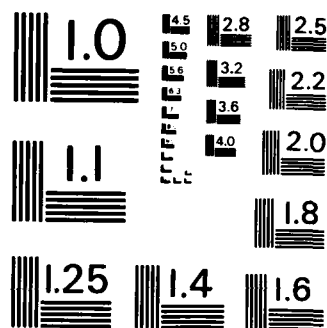
UNCLASSIFIED F/G 21/2 NL

UNCLASSIFIED F/G 21/2 NL

FILED

FILED

01/14/16



MICROCOPY RESOLUTION TEST CHART
NATIONAL BUREAU OF STANDARDS-1963-A

AD-A161 382

NAVAL POSTGRADUATE SCHOOL
Monterey, California



DTIC
ELECTE
NOV 22 1985
S A D

THESIS

AN EXPERIMENTAL INVESTIGATION OF THE EFFECTS OF
SWIRLING AIR FLOWS ON THE COMBUSTION PROPERTIES
OF A SOLID FUEL RAMJET MOTOR

by

William H. Campbell, Jr.

September 1985

Thesis Advisor:

David W. Netzer

Approved for public release; distribution is unlimited.

DTIC FILE COPY

85 11 18 066

REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER	2. GOVT ACCESSION NO. AD-A161382	3. RECIPIENT'S CATALOG NUMBER
4. TITLE (and Subtitle) An Experimental Investigation of the Effects of Swirling Air Flows on the Combustion Properties of a Solid Fuel Ramjet Motor		5. TYPE OF REPORT & PERIOD COVERED Master's Thesis September 1985
7. AUTHOR(s) William H. Campbell, Jr.		6. PERFORMING ORG. REPORT NUMBER
9. PERFORMING ORGANIZATION NAME AND ADDRESS Naval Postgraduate School Monterey, California 93943-5100		8. CONTRACT OR GRANT NUMBER(s)
11. CONTROLLING OFFICE NAME AND ADDRESS Naval Weapons Center China Lake, California 93555		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS N0001985WR51139
14. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office)		12. REPORT DATE September 1985
		13. NUMBER OF PAGES 70
		15. SECURITY CLASS. (of this report) Unclassified
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE
16. DISTRIBUTION STATEMENT (of this Report) Approved for public release; Distribution is unlimited		
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)		
18. SUPPLEMENTARY NOTES		
19. KEY WORDS (Continue on reverse side if necessary and identify by block number) Solid Fuel Ramjet, Swirling Airflows, Regression rate, Swirl Number Tube-in-hole injector		
20. ABSTRACT (Continue on reverse side if necessary and identify by block number) A series of reacting flow tests of a solid fuel ramjet were conducted with different air inlet swirl. Cold flow measurements of the air flow at the exit plane of the tube-in-hole injector were used to determine the Swirl Number for each configuration. Regression rates of the HTPB fuel at low air mass flux were found to increase with swirl vane angle (and Swirl Number) up to 30 degrees.		

Approved for public release; distribution is unlimited.

An Experimental Investigation of the Effects of
Swirling Air Flows on the Combustion Properties
of a Solid Fuel Ramjet Motor

by

William H. Campbell, Jr.
Lieutenant, United States Navy
B.S., University of Mississippi, 1978

Submitted in partial fulfillment of the
requirements for the degree of

MASTER OF SCIENCE IN AERONAUTICAL ENGINEERING

from the

NAVAL POSTGRADUATE SCHOOL
September, 1985

Author:

William H. Campbell, Jr.
William H. Campbell, Jr.

Approved by:

David W. Netzer
David W. Netzer, Thesis Advisor

M. F. Platz
M. F. Platz
Chairman, Department of Aeronautics

J. N. Dyer
J. N. Dyer
Dean of Science and Engineering

ABSTRACT

A series of reacting flow tests of a solid fuel ramjet were conducted with different air inlet swirl. Cold flow measurements of the air flow at the exit plane of the tube-in-hole injector were used to determine the Swirl Number for each configuration. Regression rates of an HTPB type fuel at low air mass flux were found to increase with swirl vane angle (and Swirl Number) up to 30 degrees.

A-1



TABLE OF CONTENTS

I.	INTRODUCTION.	10
A.	SOLID FULE RAMJET	10
B.	SWIRL NUMBER.	13
II.	DESCRIPTION OF APPARATUS.	15
A.	RAMJET MOTOR.	15
B.	AIR AND GAS SUPPLY SYSTEM	19
C.	EXPERIMENT INITIATION AND CONTROL	19
III.	EXPERIMENTAL PROCEDURES	22
A.	CALIBRATION	22
B.	DATA EXTRACTION	22
C.	HOT FIRING.	23
D.	COLD FLOW PROCEDURES.	25
IV.	RESULTS AND DISCUSSION.	31
A.	INITIAL TESTS	31
B.	COLD FLOW ANALYSIS.	31
C.	FUEL GRAIN PHYSICAL CHARACTERISTICS	33
D.	COMBUSTION PROPERTIES	33
V.	CONCLUSIONS AND RECOMENDATIONS.	38
APPENDIX A: PROGRAM FOR COLD FLOW ANALYSIS OF SWIRLING INLET AIRFLOWS.		39
LIST OF REFERENCES.		69
INITIAL DISTRIBUTION LIST		70

LIST OF TABLES

1. TRANSDUCER CALIBRATION PRESSURES/LOAD	22
2. INLET GEOMETRY AND TEST CONDITIONS.	24
3. COLD FLOW RESULTS	32
4. FUEL GRAIN PHYSICAL CHARACTERISTICS	34
5. MEASURED COMBUSTION PROPERTIES.	35

LIST OF FIGURES

1. Schematic of Simple SFRJ.	11
2. Depiction of Experimental SFRJ Motor Assembly . . .	16
3. Step Inlet Configuration with Tube-in-hole Injector.	17
4. 15, 30, and 45 Degree Swirl Blades Mounted inside Tubes	18
5. Experimental Thrust Stand and SFRJ.	20
6. Schematic of Air and Gas Supply System.	21
7. Photograph of Pressure Probe on Stand	27
8. Pressure Probe Head and Degrees of Freedom.	28
9. Regression Rate vs Swirl Vane Angle	36
10. Regression Rate vs Swirl Number	37

TABLE OF SYMBOLS

A_{th}	= effective throat area
C_d	= nozzle discharge coefficient
d_i	= initial port diameter
d_f	= final port diameter
D_p	= fuel grain port diameter
D_{th}	= nozzle throat diameter
\bar{F}	= average thrust
F	= thrust
f	= final, fuel
γ	= ratio of specific heats
G	= mass flow per unit area in the fuel port, ratio of maximum swirl to axial velocities
G_θ	= tangential flux of momentum
G_x	= axial flux of momentum
i	= initial, inlet
L	= length of solid fuel grain
\dot{m}	= mass flow rate
P_a	= air sonic choke pressure, chamber pressure 0.2 secs. before ignition
\bar{P}_c	= combustion chamber pressure
P_c	= average combustion chamber pressure
P_h	= motor head-end pressure
P_{hf}	= heater fuel sonic choke pressure

TABLE OF SYMBOLS
(cont'd)

P_{ho}	= heater oxidizer sonic choke pressure
P_{if}	= ignition fuel sonic choke pressure
P_t	= stagnation pressure
R	= gas constant
\dot{r}	= regression rate
f	= density of fuel
S	= Swirl Number
$S(\text{avg})$	= mass averaged Swirl Number
t_a	= air time
t_b	= burn time
t_i	= ignition time
T_i	= inlet air temperature
$\overline{T_i}$	= average inlet air temperature
t_p	= purge time
T_t	= stagnation temperature
u	= axial velocity
$u(\text{avg})$	= average axial velocity
$u(\text{max})$	= maximum axial velocity
$u(\text{outer})$	= axial velocity of flow between inlet wall and tube-in-hole injector
w	= tangential velocity
$w(\text{avg})$	= average tangential velocity
$w(\text{max})$	= maximum tangential velocity
ΔW	= change in weight of fuel grain during run

ACKNOWLEDGEMENT

I wish to acknowledge the assistance and guidance of Professor David Netzer through development and completion of testing. Most sincere thanks to Mr. Glenn Middleton for the tedious work of fabricating parts, often acting on short notice and under severe deadlines. Thankyou also to Mr. Ted Dunton, Mr. Bob Besel, Mr. Pat Hickey, and Mr. Ron Ramaker for their support and cooperation. To Capt. William Siegel for his continuous sense of humor and support.

I. INTRODUCTION

A. SOLID FUEL RAMJET

Ramjet technology has taken three distinct approaches to meet the requirements of an ever-expanding mission responsibility placed upon weapon systems of today. These three concepts are the Liquid Fuel Ramjet (LFRJ), Solid Fuel Ramjet (SFRJ) and the Ducted Rocket (DR). Each system has distinct advantages over the other. The LFRJ has the capability to operate over widely different levels of thrust and efficiency through use of variable fuel control. The SFRJ is lighter, more compact, and is much less complex than the LFRJ due to the absence of fuel tanks, fuel delivery and control mechanisms. The DR retains some of the benefits of the SFRJ, but must carry oxidizing materials within the fuel to maintain combustion.

Because of the simplicity with which the SFRJ operates, and its relative compactness, it is desirable to develop a simple thrust control for the solid fuel ramjet motor. To understand how this problem may be approached, it is first necessary to have a working knowledge of the basics of ramjet technology.

As stated earlier, the ramjet is a very simple engine. Since there is no compressor, the ramjet uses supersonic velocities to compress the air flow. Figure 1 depicts the

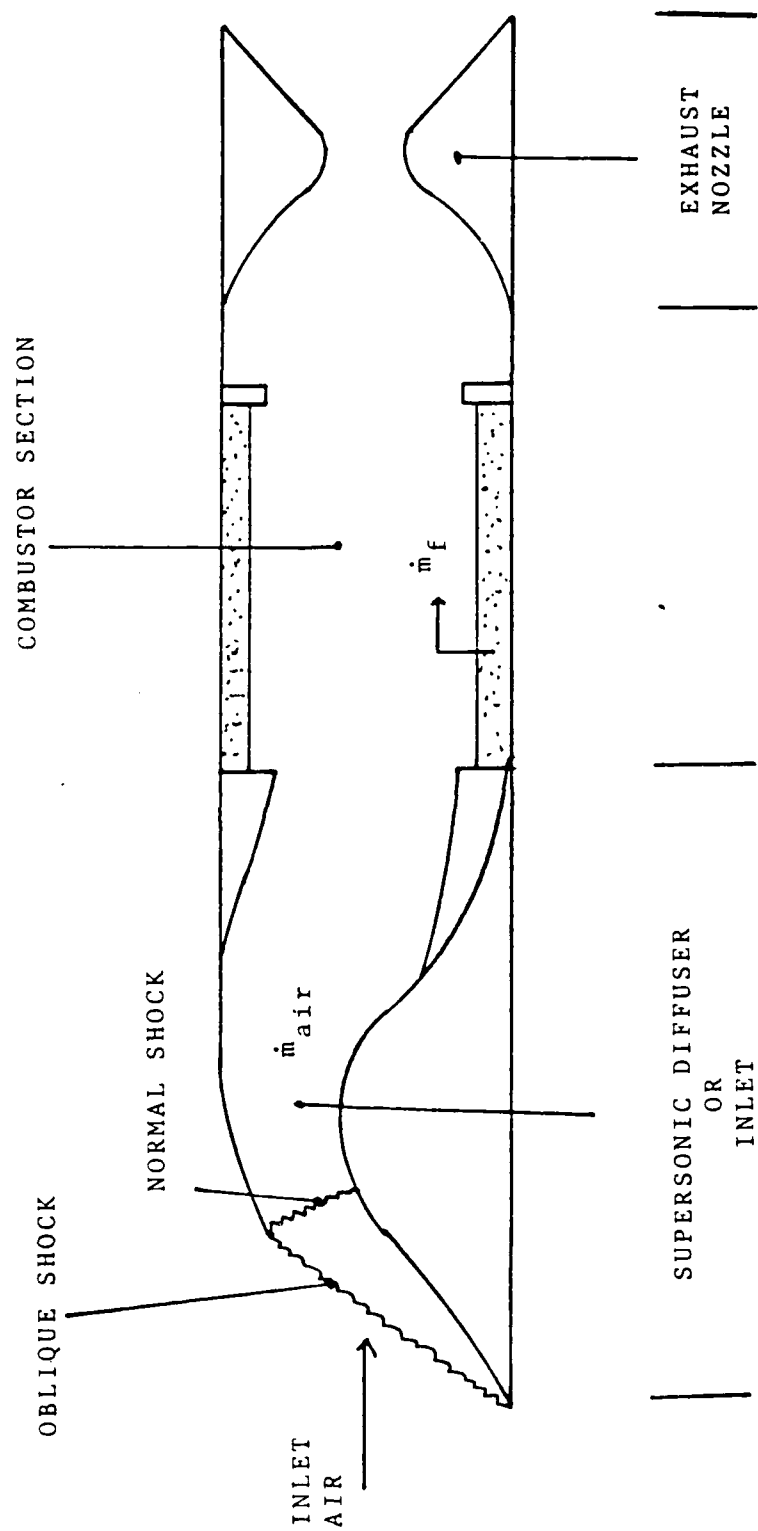


Figure 1. Schematic of Simple SFRJ

basic SFRJ. The three components of the basic SFRJ are the supersonic diffuser or inlet, the combustor, and the exhaust nozzle.

As supersonic flows enter the SFRJ diffuser, several significant events take place. Standing shocks are present at the air inlet. An increase in static temperature and decrease in flow velocity occurs through the shock waves. Combustion of the solid fuel increases the mass flow slightly and the temperature is again increased. This larger mass flow at higher temperature is then expanded through the exhaust nozzle. A detailed description is given by United Technologies Corporation, Chemical Systems Division [Ref. 1]. It is the increase (or decrease) of the fuel prolysis rate or regression rate (\dot{r}) that determines the thrust and effects the efficiency of the SFRJ.

There are many methods that can be used to affect the regression rate of a solid fuel. One is to change the fuel composition. Another is to change the environmental effects on the fuel, such as the chamber pressure (P_c), inlet air temperature, and the mass flux through the port of the fuel grain. A typical regression rate formula is given by Boaz and Netzer [Ref. 2]

$$\dot{r} = C P_c^{0.51} G^{0.41} T^{0.38} \quad (1)$$

for motors not using bypass air where

c = constant

P_c = chamber pressure

G = mass flow per unit area in the fuel port

T_i = inlet air temperature

The SFRJ is self-throttling through the effect of G on \dot{r} . However, the self-throttling is not sufficient for many missions. Alternate means for varying \dot{r} are therefore desired. Changing G can be accomplished by either changing \dot{m} (such as in bypass designs) or by changing the flow area. Variable bypass is one possible means for controlling \dot{r} .

Ko [Ref. 3] investigated the effects of inlet air swirl on the regression rate of the solid fuel grain. Swirl imparts an angular component of mass flux into the flow field which can effect the residence time of the flow by increasing the effective length of the combustion section of the ramjet motor. It can also affect the convective heat transfer to the fuel surface and the mixing rates of fuel and oxygen. It was found that swirl may be an effective means for regression rate control, although only limited data were obtained.

B. SWIRL NUMBER

The introduction of swirl into a flow causes difficulty in characterization of the flow field. There is no longer only the axial component of the flow but now radial and tangential components as well. The Swirl Number (S) is one way to characterize the flow. Lilley and others [Ref. 4]

have done considerable work with swirling flows and have set forth the non-dimensionalized swirl number (for specific assumptions about the inlet swirl behavior) as

$$S = \frac{G_{\theta}}{G_x (d/2)} \quad (2)$$

where

G_{θ} = tangential flux of swirl momentum

G_x = axial flux of momentum

$d/2$ = equivalent inlet radius

This thesis investigated the effects of varying the inlet air flow angle on the combustion process of a non-bypass SFRJ. This was accomplished by using tube-in-hole injectors with vanes of 0, 15, 30, and 45 degrees. Cold flow measurements were made to determine inlet flow angles, and reacting flow tests were conducted to determine the effects on fuel regression rate.

II. DESCRIPTION OF APPARATUS

A. RAMJET MOTOR

The ramjet motor used in this investigation was identical with one used in earlier investigations at the Naval Postgraduate School [Refs. 2,3]. Figure 2 is a schematic of the head-end assembly, step insert section, fuel grain and nozzle.

The head-end assembly used a wedge to turn the primary inlet air from 90 degree plenum dumps. The igniter torch and ignition gas were injected into the recirculation zone just aft of the step insert.

The step insert section acted as the air inlet, which was modified with a tube-in-hole injector. The step height allowed for sudden expansion of the flow into the combustion section as depicted in Figure 3. This sudden expansion allows a flame to be stabilize behind the step by creating a recirculation zone. The swirl elements and tube were fabricated from stainless steel. Each swirl blade was a cambered airfoil attached at the hub with silver solder. The vane tips were ground for minimum clearance at the tube inner wall, and then silver soldered along the downstream side of the blades. Figure 4 shows the tubes with the swirlers used in this experiment. Tubes with 15, 30, and 45 deg. (from

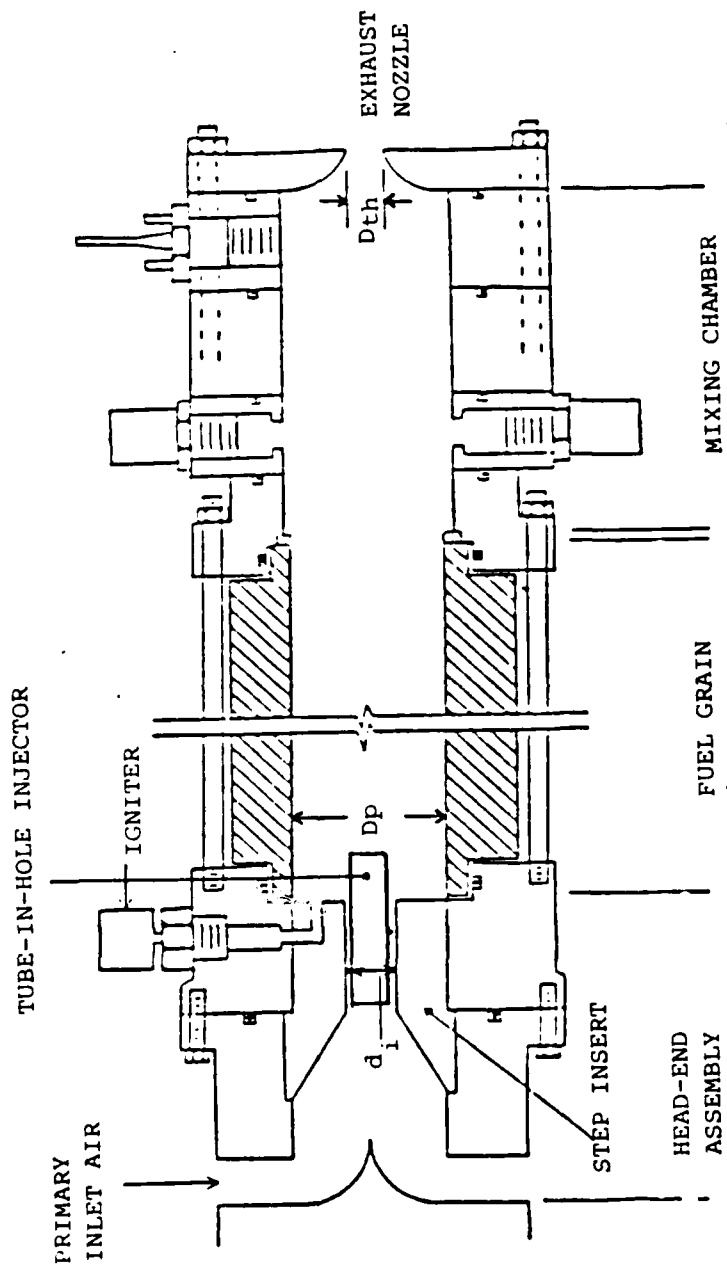


Figure 2. Depiction of Experimental SFRJ Motor Assembly

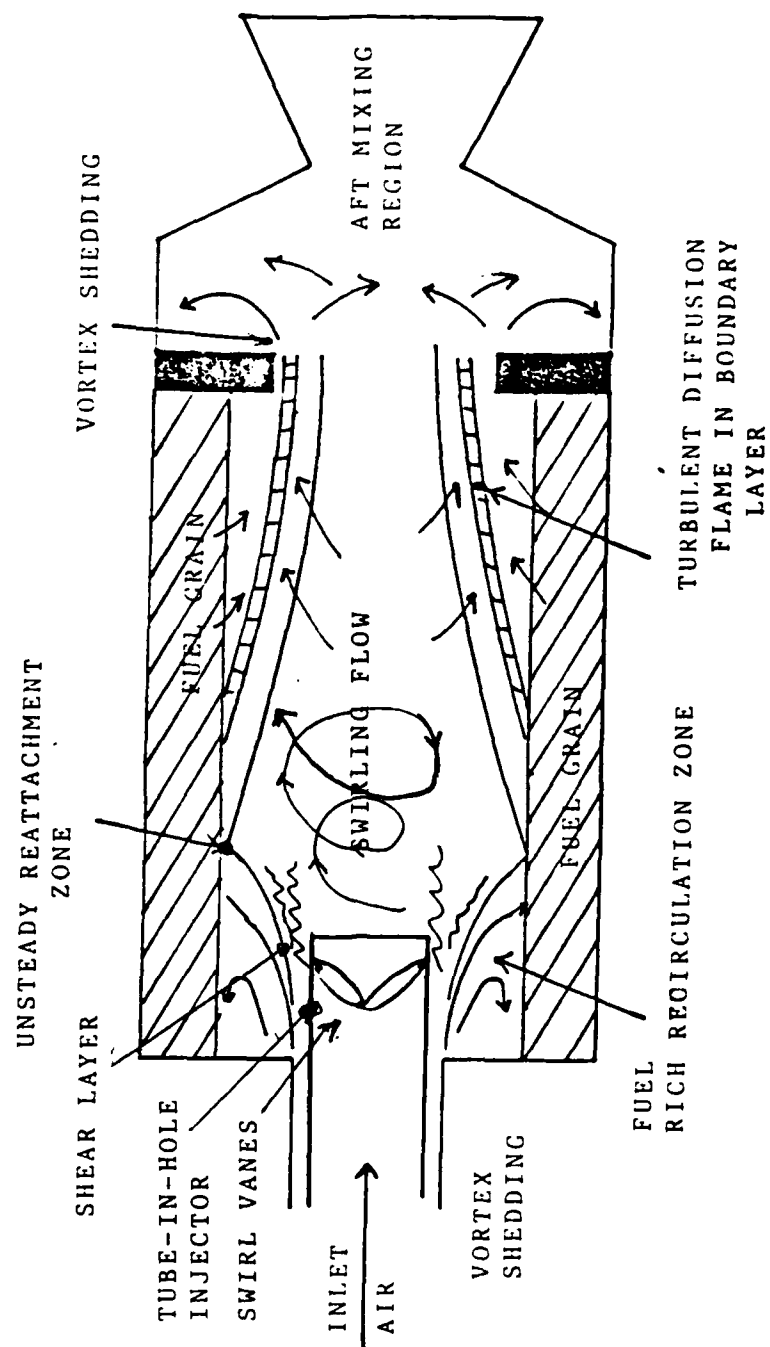


Figure 3. Step Inlet Configuration with Tube-in-hole Injector

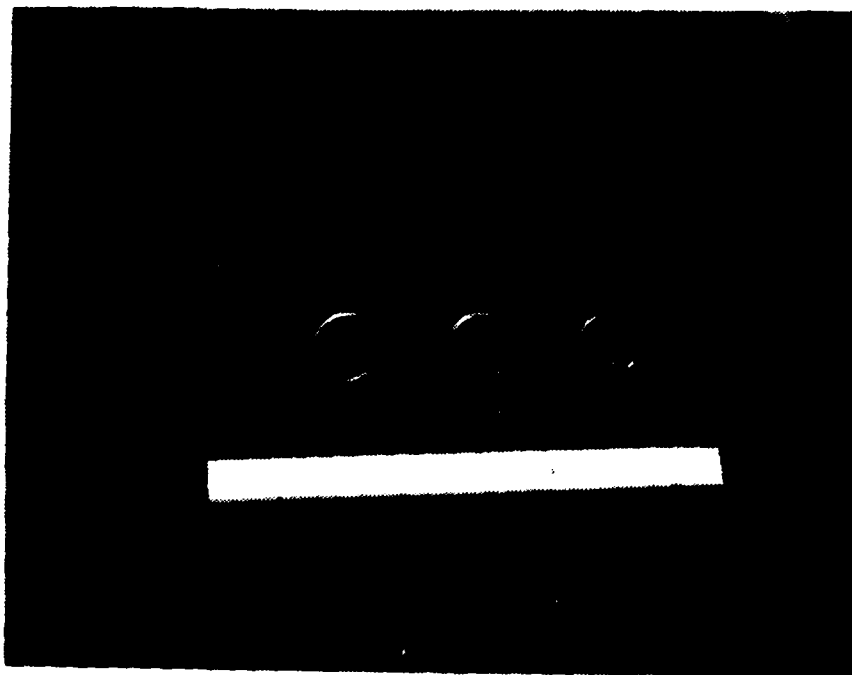


Figure 4. 15, 30, and 45 Degree Swirl
Blades Mounted Inside Tubes

the axial centerline) swirl vane elements and a tube without a swirler were used.

CSD-18818 (an HTPB based system) was the solid fuel used for the hot runs. The average length and internal diameter of the fuel grains used were 12.0 and 1.7 inches respectively. The fuel grain was placed between the head assembly and an aft mixing chamber. The latter contained the exhaust nozzle and was connected with steel rods which bolted to the head-end assembly. The entire motor was mounted on the thrust stand. Figure 5 is a photograph of the thrust stand at the test cell. The control panel was used to initiate the runs and the Hewlett-Packard 9836 Computer and 3054A Data Acquisition/Control system sequenced events during the runs.

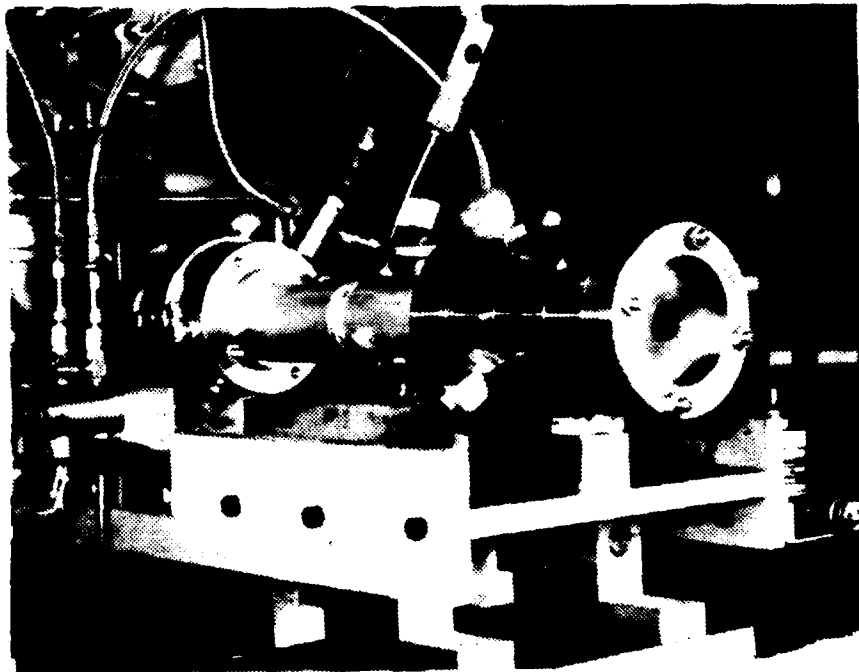


Figure 5. Experimental Thrust Stand and SFRJ

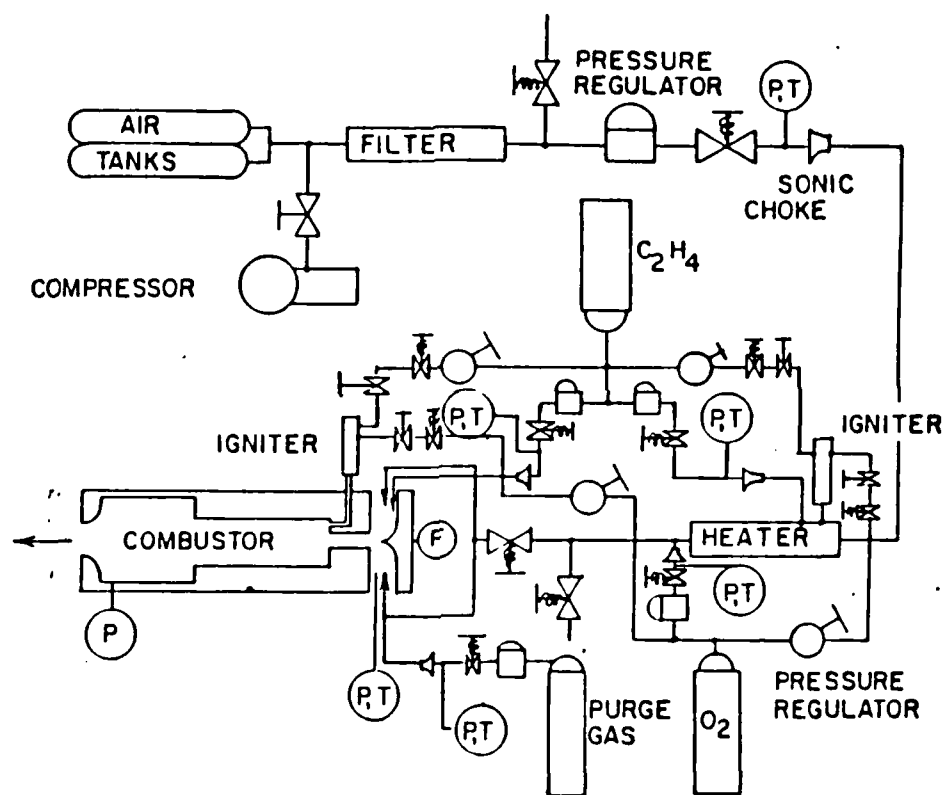


Figure 6. Schematic of Air and Gas Supply System

III. EXPERIMENTAL PROCEDURES

A. CALIBRATION

Calibration of pressure transducers was conducted at the beginning of each test day utilizing a dead-weight tester. Table 1 is a list of the transducers calibrated and the calibration pressures/load.

TABLE 1
TRANSDUCER CALIBRATION PRESSURES/LOAD

Pa	500 psi
Pc	100 psi
Ph	100 psi
Phf	400 psi
Pho	500 psi
Pif	250 psi
F	100 lbf

B. DATA EXTRACTION

A Honeywell 1508B Visicorder was used to obtain analog readings from pressure and thrust transducers. Chromel-alumel thermocouples were used for measurements of all gas temperatures. A Hewlett-Packard 9836 Computer and 3054A Automatic Data Acquisition/Control System were utilized to extract digital information.

C. HOT FIRING

Fuel grain length (L), average port diameter (Dp) , and initial weight (W) were measured for each run. The inlet was then mounted on the ramjet motor and preparations were made for the ensuing runs.

Air and ignition gas pressures were calculated using the choked flow formula (assuming Cd = 0.97)

$$\dot{m} = \frac{C_d P_t \left(\frac{\pi}{4}\right) d^2 \sqrt{\gamma g_c \left(\frac{2}{\gamma+1}\right)^{\frac{\gamma+1}{\gamma-1}}}}{(R T_t)^{\frac{1}{2}}} \quad (3)$$

Pressures were set using dome loaders and mass flow rates were set using the computer system as the controlling device. The computer was then readied for data acquisition and each test was initiated from the control panel. Table 2 lists the inlet geometry and test conditions for each run.

Upon completion of each run, the fuel grain was weighed and weight loss recorded. Actual motor burn time (tb), air time (ta), ignition time (ti), pre-ignition chamber pressure and thrust (Pa and Fa), and average chamber pressure and thrust ($\overline{P_c}$ and \overline{F}) were obtained from the traces recorded on the Visicorder. The change in fuel grain weight is expressed as

$$\Delta W = \frac{\pi}{4} (\overline{d}_f^2 - \overline{d}_i^2) L \rho_f \quad (4)$$

Solving for the average final port diameter,

$$\overline{d}_f = \left(\frac{\Delta W_f}{\rho_f \pi L} + \overline{d}_i^2 \right)^{\frac{1}{2}} \quad (5)$$

TABLE 2

INLET GEOMETRY AND TEST CONDITIONS

Run	Tube Length (in.)	Swirl Angle (deg.)	ta,ti,tb,tp (sec.)**
1	2.5	0	6,1, 6,4
2	2.5	0	6,1, 6,4
3	2.5	15	6,1, 6,4
4 *	2.5	15	6,1, 6,4
5	2.5	30	6,1, 6,4
6	2.5	30	6,1, 6,4
7	2.5	45	6,1, 6,4
8	2.5	45	6,1, 6,4

Remarks:

* Unsuccessful first two attempts. Cooled motor, reweighed grain, cleaned ignition gas choke and torch. Third try successful.

** pre-ignition airflow time, ignition time, burn time and purge time respectively

and substituting into

$$\bar{r} = \frac{(\bar{d}_f - \bar{d}_i)}{2 t_b} \quad (6)$$

yeilds the average fuel regression rate.

Average values for $\dot{m}(\text{air})$, $\dot{m}(\text{O}_2)$, $\dot{m}(\text{C H}_4)$, \bar{T}_1 , and $\dot{m}(\text{ign fuel})$ were then calculated from the digital printout for the run. The fuel mass flow rate was calculated by

$$\dot{m}_f = \frac{\Delta W_f}{t_b} \quad (7)$$

The Naval Weapons Center (NWC) China Lake, Ca., Propellant Evaluation Program (PEPCODE) was used to obtain theoretical values for the adiabatic combustion temperature and combustion gas properties, γ and R , using \bar{P}_c , \bar{T}_i , heats of formation, and elemental composition by weight of the fuel grain and injected gases used during each run. Ko [Ref. 3] gives a complete explanation of the procedures used to obtain the values needed for data reduction.

D. COLD FLOW PROCEDURES

A hemispherical, three-hole stagnation pressure probe was used to measure flow velocities at the exit plane of the tube-in-hole injector. The probe was connected by tubing to a pressure transducer. The transducer in turn, was connected through a controller to a voltmeter where stagnation pressure readings in millivolts were displayed. A Scanivalve allowed for cycling through the three pressure readings to

find the angle at which the flow was emanating from the tube-in-hole injector exit plane. This was accomplished by finding the maximum value for the center port and nulling the left and right values. The velocities between the tube and the inlet wall were also measured.

The probe could be rotated about its own axis. It was mounted on a vernier translation stand to allow for movement across the flow in 0.05 in. increments. The probe itself could be translated on its own axis as well as rotated. This facilitated taking measurements in the y-z plane with rotation about the y-axis. Figure 7 is a photograph of the probe mounted on the thrust stand in this configuration. With the angle of flow taken at each grid point, the probe was then rotated from the y-axis to the z-axis. Figure 8 depicts the probe head and the degrees of freedom in which it could be moved.

The pressure readings in millivolts and the angles at which the the maximum values occurred were then input into a program that caluclated x, y, and z components of the flow velocity, and transformed them from the Cartesian coordinate system to the cylindrical coordinate system. This produced axial and tangential velocity components (assuming that the net radial component was equal to zero). The computer program and examples of values calculated are given in Appendix A.

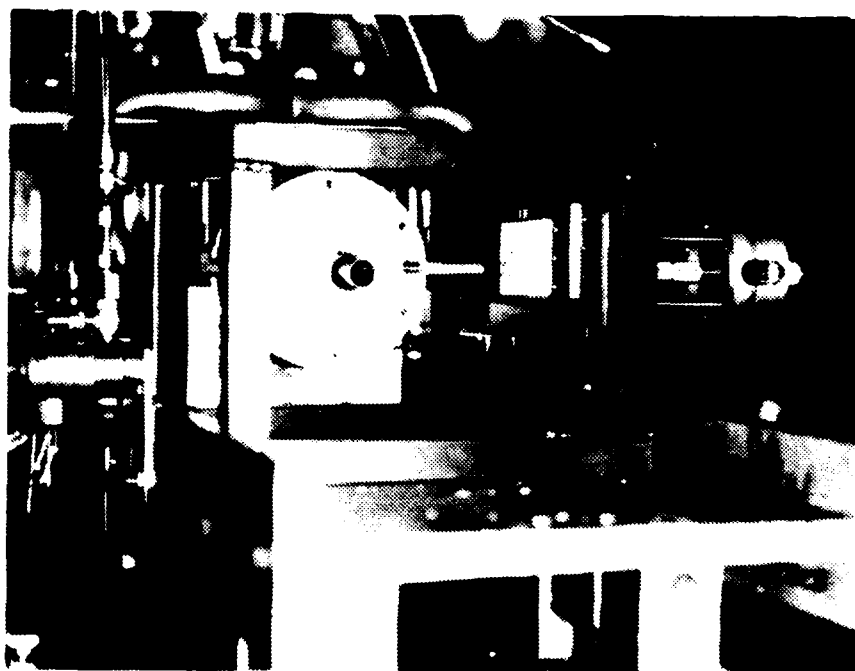


Figure 7. Photograph of Pressure Probe on Stand .

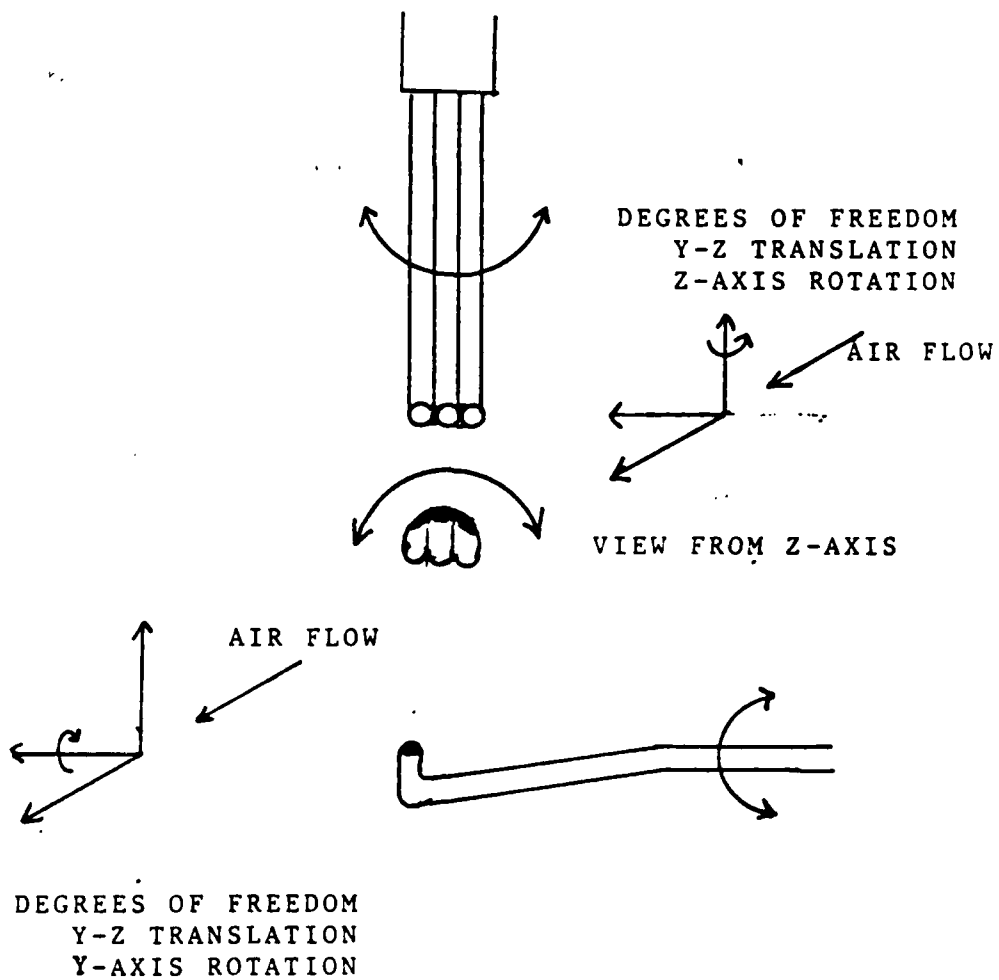


Figure 8. Pressure Probe Head and Degrees of Freedom

Upon completion of characterization of the flow at each point in the grid, the amount of swirl in the flow was then characterized using Swirl Number (S) as previously stated in equation 2. The tangential flux of momentum is

$$G_{\theta} = \frac{\pi}{2} \rho u_o w_{mo} (d/2)^3 \quad (8)$$

and the axial flux of momentum is

$$G_x = \frac{\pi}{2} \rho u_o (d/2)^2 (1 - (g/2)^2) \quad (9)$$

Making the same assumptions as Lilley [Ref. 4] of solid body rotation (a flat upstream axial velocity profile, and an increasing swirl velocity from 0 at the hub to w_{mo} at the outer edge), the analysis yeilds the Swirl Number given as

$$S = \frac{G/2}{(1 - (g/2)^2)} \quad (10)$$

where

$$G = \frac{w_{mo}}{u_{mo}} \quad (11)$$

is the ratio of the maximum tangential velocity to axial velocity at the exit plane of the tube-in-hole injector.

In an attempt to more accurately characterize the swirl in the present apparatus, a mass averaged momentum ratio was calculated by taking the mass average tangential velocity

$$\bar{w} = \frac{\sum \dot{m} w}{\sum \dot{m}} \quad (12)$$

and the mass average axial velocity is given by

$$\bar{u} = \frac{\sum \dot{m} u}{\sum \dot{m}} \quad (13)$$

Dividing equation 12 by equation 13 yeilds $S(\text{avg})$.

IV. RESULTS AND DISCUSSION

A. INITIAL TESTS

A series of initial hot runs was completed to test the integrity of the tube-in-hole injector design. During this phase it was found that initially designed tubes, which extended 0.25 inch beyond the aft end of the inlet, did not allow ignition of the motor. It was suspected that swirling flow was interfering with the recirculation zone, destroying the flame stabilization area. The tubes were lengthened so that the swirl dump was 1.5 inches beyond the inlet step, which solved the problem. This length was considerably less than the reattachment length of approximately 3.0 inches.

Burn time for the motor was initially set for 10 seconds, which almost resulted in burn-through to the wall. Burn time was therefore reduced to 8 seconds, which worked well for non-swirl test runs. Burn-through occurred at 8 secs. with 30 degrees of swirl, so the burn time was further reduced to 6 seconds and the remaining hot runs were conducted.

B. COLD FLOW ANALYSIS

A summary of results of the cold flow studies is given in Table 3. There was an increase in the difference between the maximum and mass averaged axial velocities from 8% for no swirl, to 43% for 45 degrees of swirl. The same was true

for the difference between the maximum and mass averaged tangential velocities, with 21% difference at 15 degrees and 43% difference at 45 degrees. This could have been a function of the increased blockage within the tube. The velocities between the tube and inlet wall increased as the vane angle increased, which was an indication that blockage was occurring. The Swirl number, as calculated by Equation 10 (based on solid body rotation), increased with vane angle to 30 degrees and then decreased. The mass averaged value (Equation 12 divided by Equation 13) increased continually with vane angle.

TABLE 3
COLD FLOW RESULTS

Blade angle (deg)	0	15	30	45
u(max) (ft/sec)	475	616	759	820
w(max) (ft/sec)	0	309	521	525
u(avg) (ft/sec)	434	509	560	462
u(outer flow) (ft/sec)	384	393	503	589
w(avg) (ft/sec)	0	243	345	296
S(avg)	0.0	0.478	0.616	0.640
S	0.0	0.335	0.649	0.544

C. FUEL GRAIN PHYSICAL CHARACTERISTICS

The fuel grains used without swirl exhibited smooth burning surfaces with the port diameter slowly increasing to a point approximately 2.0 inches beyond the step. Thereafter, the port diameter was approximately constant. The grains used for the 15 degree swirl showed the same characteristics. However, four areas that corresponded with the four vanes of the swirl element exhibited slightly indented burn regions extending from 2 inches beyond the step to 4 inches, slowly blending into a concentric surface. The 30 degree grains showed a marked increase in the indented burn regions, and they extended to 5 inches beyond the step. The 45 degree grains were even more pronounced in the indented burned region but not as elongated. The angles of the indented burned regions corresponded to the respective swirl vane angles. Table 4 lists the physical characteristics of fuel grains pertaining to the tests.

D. COMBUSTION PROPERTIES

Measured quantities for each hot run are listed in Table 5. A plot of the regression rate vs swirl vane angle is given in Figure 9 and vs S and $S(\text{avg})$ in Figure 10. Regression rate increased rapidly for small amounts (15 degree vane angle) of swirl. Further increases in swirl vane angles (or Swirl Number) had much less effect on \dot{r} . The Swirl Number (Equation 10) correlated reasonably well with

regression rate. $S(\text{avg})$ appeared to be in question for the 45 degree vane, perhaps due to the large amount of blockage.

A typical value of G (mass flux) in an SFRJ is 0.6 lbm/in²-sec without bypass. Fifty percent bypass would then yeild a fuel port G of 0.3. With $\dot{r} \sim G^4$, an approximately 25% reduction in \dot{r} could be achieved. A 30 degree swirl, in the pr sent configuration, would yeild only about half of this change in \dot{r} . However, it does appear that variable swirl can be an effectiv method of regression rate control in the SFRJ.

TABLE 4
FUEL GRAIN PHYSICAL CHARACTERISTICS

Run #	Vane Angle (deg)	L (in)	Dp (in)	Di (in)	Dth (in)	Ath (sq. in)	ΔW (gm)
1	0	12.010	1.750	0.92	0.943	0.6483	197
2	0	12.000	1.749	0.92	0.943	0.6604	200
3	15	12.008	1.747	0.92	0.943	0.6554	219
4	15	12.014	1.759	0.92	0.943	0.6735	222
5	30	12.010	1.754	0.92	0.943	0.6597	233
6	30	12.060	1.740	0.92	0.943	0.6525	230
7	45	11.929	1.750	0.92	0.943	0.5721	221
8	45	11.915	1.746	0.92	0.943	0.6648	220

TABLE 5
MEASURED COMBUSTION PROPERTIES

Run#	t_i (sec)	t_b (sec)	t_a (sec)	P_a (psia)	\dot{r} (in/sec)	$\overline{P_c}$ (psia)	$\overline{T_i}$ (°R)
1	0.82	7.27	6.0	50.3	0.0236	100.2	1103
2	0.84	7.26	6.1	49.9	0.0240	107.8	1125
3	0.86	7.19	6.0	49.5	0.0267	105.7	1125
4	0.78	7.20	6.1	50.3	0.0266	107.8	1119
5	0.73	7.21	6.0	51.1	0.0277	108.6	1122
6	0.80	7.22	6.1	51.1	0.0274	109.3	1119
7	0.79	7.18	6.8	50.7	0.0263	107.8	1122
8	0.87	7.27	6.0	49.1	0.0276	103.8	1130

	\dot{m}_{air} (lbm/sec)	\dot{m}_{fuel}	\dot{m}_{O_2}	\dot{m}_{CH_4}	\dot{m}_{if}	\dot{m}_{tot}
1	0.503	0.0598	0.0190	0.0046	0.0033	0.593
2	0.506	0.0608	0.0190	0.0047	0.0335	0.593
3	0.495	0.0672	0.0191	0.0047	0.0034	0.589
4	0.510	0.0680	0.0193	0.0048	0.0034	0.604
5	0.508	0.0713	0.0191	0.0047	0.0034	0.606
6	0.513	0.0702	0.0194	0.0049	0.0033	0.611
7	0.503	0.0602	0.0194	0.0048	0.0034	0.591
8	0.487	0.0667	0.0192	0.0049	0.0036	0.581

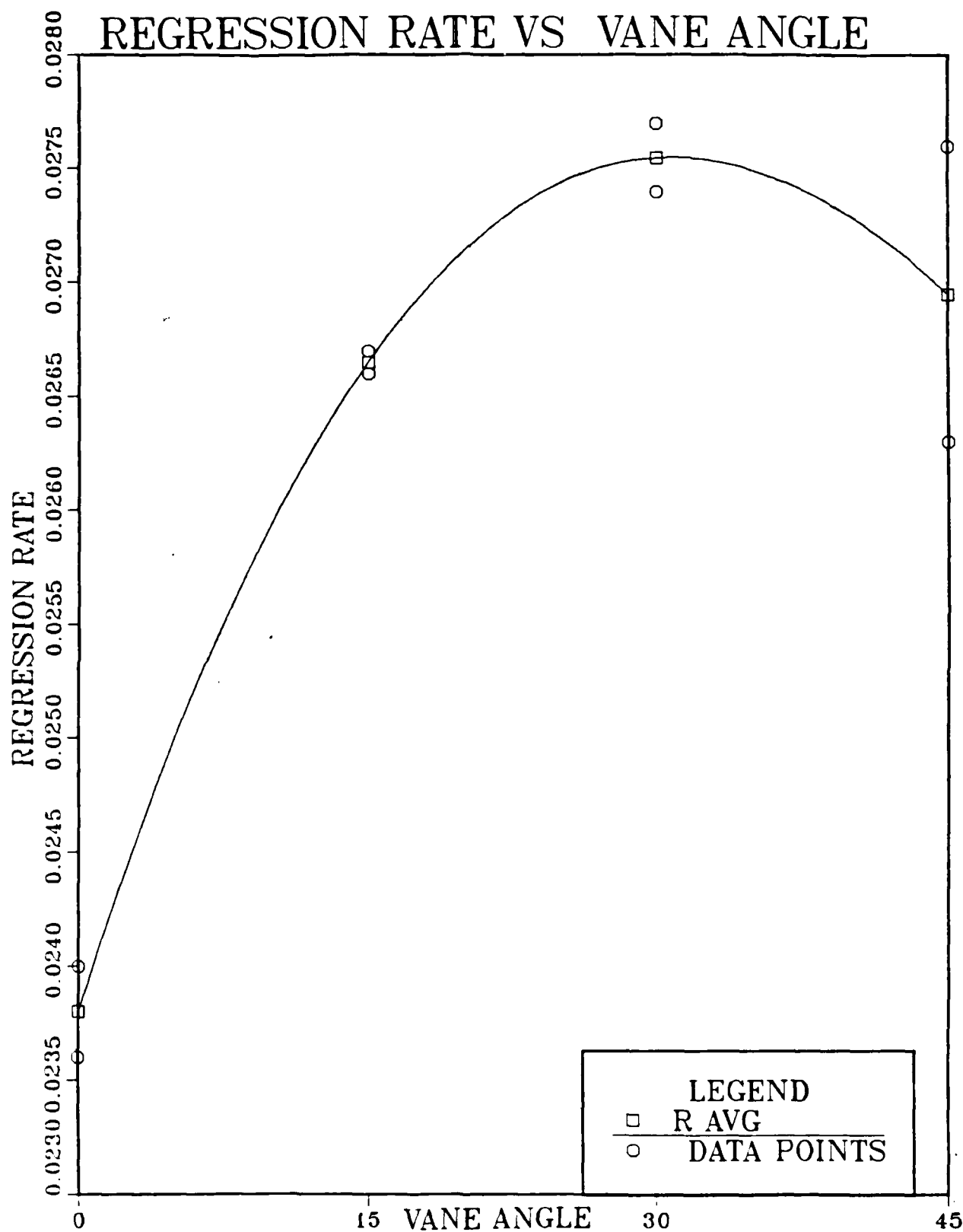


Figure 9. Regression Rate vs. Swirl Vane Angle

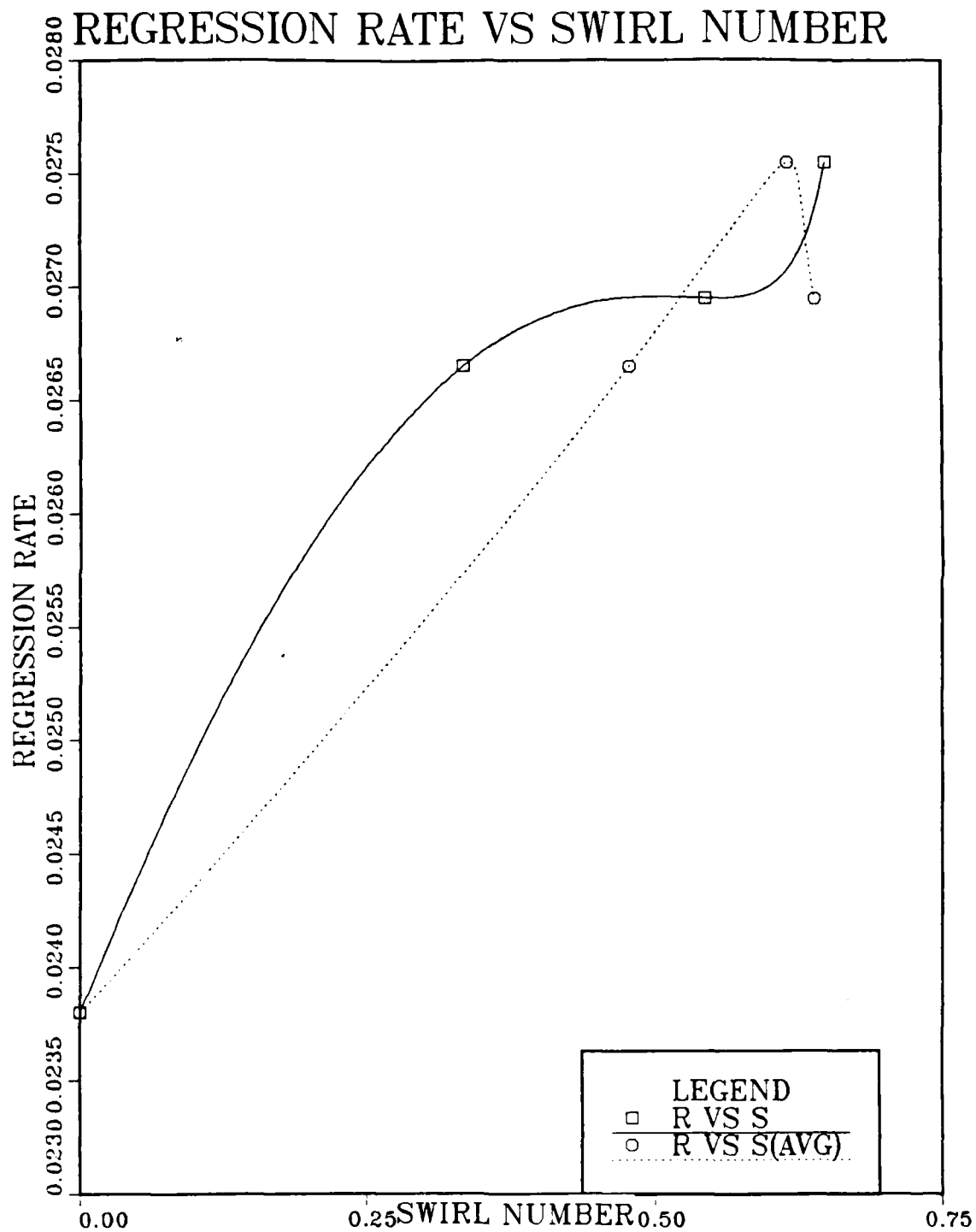


Figure 10. Regression Rate vs Swirl Number

V. CONCLUSIONS AND RECOMMENDATIONS

It has been found that the regression rate increases significantly with small amounts of swirl in the flow of inlet air, but that larger amounts of swirl yield less effect. The Swirl Number S (as given by Equation 10), at the low mass flux values of approximately 0.25 which were used in this investigation, correlated reasonably well with regression rate.

It is recommended that the effects of Swirl Number on regression rate be investigated with increasing values of mass flux to 1.0 lbm/in²-sec and with metalized fuels. Improvement of the 45 degree swirl element design should be also attempted, as well as an investigation of the properties of combustion with swirl angles between 30 and 45 degrees and beyond.

APPENDIX A
PROGRAM FOR COLD FLOW ANALYSIS OF SWIRLING INLET AIRFLOWS

SWIRL NUMBER PROGRAM
LT. WILLIAM H. CAMPBELL, JR.
NAVAL POSTGRADUATE SCHOOL, MONTEREY

THIS PROGRAM IS USED TO COMPUTE THE AVERAGE SWIRL NUMBER OF A SWIRLING FLOW OF A TUBE IN HOLE INJECTOR FOR A SOLID ROCKET RAMJET AND TRANSFORM THE CARTESIAN VELOCITY COMPONENTS INTO CYLINDRICAL VELOCITY COMPONENTS.

DEFINITIONS

TI(I)	=	INLET AIR TEMPERATURE
SONVEL(I)	=	SONIC VELOCITY
DENS(I)	=	AIR DENSITY
Y(I,K)	=	Y-CARTESIAN COORDINATE OF THE EXIT PLANE
Z(J,L)	=	Z-CARTESIAN COORDINATE OF THE EXIT PLANE
R1(J,K)	=	RADIUS TO POINT Y(N),Z(M)
RY(I,J,K)	=	PRESSURE VECTOR IN MILLIVOLTS ABOUT THE Y-AXIS
RZ(I,J,K)	=	PRESSURE VECTOR IN MILLIVOLTS ABOUT THE Z-AXIS
ALFA(I,J,K)	=	ANGLE MEASURED OF RY(N,M), POSITIVE ABOVE THE X=0
BETA(I,J,K)	=	ANGLE MEASURED OF RZ(N,M), POSITIVE LEFT OF Y=0
A1(I,J,K)	=	X COMPONENT OF RY(N,M)
A2(I,J,K)	=	X COMPONENT OF RZ(N,M)

B(I,J,K) = Y COMPONENT OF RZ(N,M)
 C(I,J,K) = Z COMPONENT OF RY(N,M)
 XCOMP(I,J,K) = TOTAL X COMPONENT OF PRESSURE IN MILLIVOLTS
 RTGT(I,J,K) = TOTAL VECTOR OF PRESSURE IN MILLIVOLTS
 IN MILLIVOLTS
 RXZ(I,J,K) = TOTAL VECTOR COMPONENT OF PRESSURE IN THE X-Z
 PLANE IN MILLIVOLTS
 RXY(I,J,K) = TOTAL VECTOR COMPONENT OF PRESSURE IN THE X-Y
 PLANE IN MILLIVOLTS
 GAMMA(I,J,K) = ANGLE BETWEEN Y=0 AND RYZ
 DELTA(I,J,K) = ANGLE BETWEEN Y=0 AND R1
 PHI(I,J,K) = ANGLE BETWEEN X=0 AND RXY, SWIRL ANGLE OF FLOW
 TCOMP(I,J,K) = TANGENTIAL COMPONENT OF STAGNATION PRESSURE
 IN MILLIVOLTS
 RCOMP(I,J,K) = RADIAL COMPONENT OF STAGNATION PRESSURE IN MILLIVOLTS
 PTX(I,J,K) = X-COMPONENT OF STAGNATION PRESSURE IN PSI
 PTT(I,J,K) = TANGENTIAL COMPONENT OF STAGNATION PRESSURE IN PSI
 U(I,J,K) = AXIAL VELOCITY COMPONENT
 W(I,J,K) = TANGENTIAL VELOCITY COMPONENT
 SUM1 = SUMATION OF THE GRID REPRESENTATIVE AREA
 MULTIPLIED BY THE GRID POINT TANGENTIAL
 VELOCITY W(I,J,K)
 SUM2 = SUMATION OF THE GRID REPRESENTATIVE AREAS
 SUM3 = SUMATION OF THE GRID REPRESENTATIVE AREA MULT.
 BY THE GRID POINT AXIAL VELOCITY U(I,J,K)

UMAX(I) = THE MAXIMUM AXIAL VELOCITY FOR THAT RESPECTIVE
 SWIRL VANE ANGLE
 WMAX(I) = THE MAXIMUM TANGENTIAL VELOCITY FOR THAT
 RESPECTIVE SWIRL VANE ANGLE
 AW(I) = THE AVERAGE TANGENTIAL VELOCITY FOR THAT
 RESPECTIVE SWIRL VANE ANGLE
 AU(I) = THE AVERAGE AXIAL VELOCITY FOR THAT RESPECTIVE
 SWIRL VANE ANGLE
 SAV(I) = THE RATIO OF THE AW(I) TO AU(I)
 SMAX(I) = THE SWIRL NUMBER ACCORDING TO LILLEY ET AL
 G(I) = THE RATIO OF THE WMAX(I) TO UMAX(I)

DECLARATION OF MATRICES FOR RESPECTIVE COMPONENTS OF THE PROGRAM

```

REAL Y(1,8), Z(8,1), TI(4), THETA(4), SONVEL(4), DEVS(4),AW(4),
+   RY(4,8,8), ALFA(4,8,8), RZ(4,8,8), BETA(4,8,8),AU(4),
+   XCOMP(4,8,8), R1(8,8), RYZ(4,8,8), RTOT(4,8,8),SUM1(4),
+   PHI(4,8,8), RCCOMP(4,8,8), PTX(4,8,8), U(4,8,8), SUM2(4)
REAL PTT(4,8,8), W(4,8,8), G(4), AREA(8,8), SUM3(4), SUM4(4),
+   A1(4,8,8), A2(4,8,8), B(4,8,8), C(4,8,8),RXZ(4,8,8),
+   RXY(4,8,8), DELTA(4,8,8), GAMMA(4,8,8), TCOMP(4,8,8),
+   WMAX(4), UMAX(4), SAV(4), SMAX(4)
  
```

INCREMENTATION OF THE Y AND Z AXIS

```
DO 1 N=1,8
```

```
  READ(5,10) Y(1,N)
```

```

      Z(N,1)=Y(1,N)
1    CONTINUE
      DO 81 J=1,8
        READ(5,400) (AREA(J,K), K=1,8)
81   CONTINUE
      COMPUTATION OF SONIC VELOCITY,DENSITY, AND INPUT OF VANE ANGLE.
      DO 2 I=1,4
        READ(5,20) TI(I), THETA(I)
        SONVEL(I)=SQRT(1.4*32.2*53.3*TI(I))
        DENS(I)=14.7/(53.3*TI(I))
2    CONTINUE

```

THIS PORTION OF THE PROGRAM INPUTS AND CUTPUTS DATA RECORDED DURING THE COLD FLOW ANALYSIS OF DIFFERENT SWIRLER VANE GEOMETRIES.TH VALUE (8,8) FOR EACH ANGLE IS THE COMPONENT MEASURED BETWEEN THE INLET WALL AND THE TUBE-IN-HOLE INJECTOR OUTER WALL.

```

      DO 4 I=1,4
        SUM1(I)=0
        SUM2(I)=0
        SUM3(I)=0
        SUM4(I)=0
        UMAX(I)=0

```

```

WMAX(I)=0
DO 5 K=1,8
  DO 6 J=1,8
    READ(5,30) RY(I,J,K), ALFA(I,J,K), RZ(I,J,K), BETA(I,J,K)
    A1(I,J,K)=RY(I,J,K)*COS(ALFA(I,J,K)*3.141/180)
    A2(I,J,K)=RZ(I,J,K)*COS(BETA(I,J,K)*3.141/180)
    B(I,J,K)=RZ(I,J,K)*SIN(BETA(I,J,K)*3.141/180)
    C(I,J,K)=RY(I,J,K)*SIN(ALFA(I,J,K)*3.141/180)
    XCOMP(I,J,K)=A1(I,J,K)+A2(I,J,K)
    R1(J,K)=SQRT(Y(1,K)**2+Z(J,1)**2)
    RYZ(I,J,K)=SQRT(C(I,J,K)**2+B(I,J,K)**2)
    RXZ(I,J,K)=SQRT(C(I,J,K)**2+XCOMP(I,J,K)**2)
    RXY(I,J,K)=SQRT(XCOMP(I,J,K)**2+B(I,J,K)**2)
    RTOT(I,J,K)=SQRT(XCOMP(I,J,K)**2+B(I,J,K)**2+C(I,J,K)**2)
    IF((Y(1,K).EQ.0) .AND. (Z(J,1).EQ.0)) THEN
      DELTA(I,J,K)=0
    ELSE IF ((Z(J,1).GE.0.05) .AND. (Y(1,K).EQ.0)) THEN
      DELTA(I,J,K)=90
    ELSE
      DELTA(I,J,K)=(ATAN(Z(J,1)/Y(1,K)))*180/3.14
    END IF
    IF(B(I,J,K).EQ.0) THEN
      GAMMA(I,J,K)=0
    ELSE
      GAMMA(I,J,K)=(ATAN(C(I,J,K)/B(I,J,K)))*180/3.14
    
```

```

END IF
IF (XCOMP(I,J,K).EQ.0) THEN
  PHI(I,J,K)=0
ELSE
  PHI(I,J,K)=(ATAN(B(I,J,K)/XCOMP(I,J,K)))*180/3.14
END IF
TCOMP(I,J,K)=RYZ(I,J,K)*COS((90-(DELTA(I,J,K)+GAMMA(I,J,K)))
**3.141/180)
RCOMP(I,J,K)=RYZ(I,J,K)*SIN((90-(DELTA(I,J,K)+GAMMA(I,J,K)))
**3.141/180)
PTX(I,J,K)=XCOMP(I,J,K)/.0155
U(I,J,K)=SQRT(2402.7*TI(I)*(5*((PTX(I,J,K)/14.7)+1)**.28571
+1)))
PTT(I,J,K)=TCOMP(I,J,K)/.0155
W(I,J,K)=SQRT(2402.7*TI(I)*(5*((PTT(I,J,K)/14.7)+1)**
.28571
+-1)))
SUM1(I)=SUM1(I)+(AREA(J,K)*W(I,J,K))
SUM2(I)=SUM2(I)+AREA(J,K)
SUM3(I)=SUM3(I)+(AREA(J,K)*U(I,J,K))
IF (U(I,J,K).GT.UMAX(I)) THEN
  UMAX(I)=U(I,J,K)
ELSE
  UMAX(I)=UMAX(I)
END IF
IF (W(I,J,K).GT.WMAX(I)) THEN

```

```

        WMAX(I)=W(I,J,K)
    ELSE
        WMAX(I)=WMAX(I)
    END IF
6    CONTINUE
5    CONTINUE
    AW(I)=SUM1(I)/SUM2(I)
    AU(I)=SUM3(I)/SUM2(I)
    SAV(I)=AW(I)/AU(I)
    G(I)=WMAX(I)/UMAX(I)
    SMAX(I)=(G(I)/2)/(1-G(I)**2)
4    CONTINUE
    WRITE(6,410) (UMAX(I), I=1,4)
    WRITE(6,411) (WMAX(I), I=1,4)
    WRITE(6,412) (AW(I), I=1,4)
    WRITE(6,413) (AU(I), I=1,4)
    WRITE(6,414) (SAV(I), I=1,4)
    WRITE(6,415) (SMAX(I), I=1,4)
    DO 8 I=1,4
        WRITE(6,40) THETA(I)
        WRITE(6,50) (Y(1,L), L=1,8)
        WRITE(6,55)
        DO 9 J=1,8
            WRITE(6,60) Z(J,1), (U(I,J,K),K=1,8)
9        CONTINUE

```



```

3      CONTINUE
      DO 12 I=1,4
        WRITE(6,70) THETA(I)
        WRITE(6,50) (Y(1,L),L=1,8)
        WRITE(6,55)
        DO 11 J=1,8
          WRITE(6,60) Z(J,1), (W(I,J,K),K=1,8)
11      CONTINUE
12     CONTINUE
      DO 14 I=1,4
        WRITE(6,80) THETA(I)
        WRITE(6,50) (Y(1,L),L=1,8)
        WRITE(6,55)
        DO 13 J=1,8
          WRITE(6,90) Z(J,1), (RY(I,J,K), K=1,8)
13     CONTINUE
14     CONTINUE
      DO 16 I=1,4
        WRITE(6,80) THETA(I)
        WRITE(6,50) (Y(1,L),L=1,8)
        WRITE(6,55)
        DO 15 J=1,8
          WRITE(6,120) Z(J,1), (PHI(I,J,K), K=1,8)
15     CONTINUE
16     CONTINUE

```

```

DO 18 I=1,4
  WRITE(6,100) THETA(I)
  WRITE(6,50) (Y(1,L),L=1,8)
  WRITE(6,55)
  DO 17 J=1,8
    WRITE(6,90) Z(J,1), (RZ(I,J,K), K=1,8)
17  CONTINUE
18  CONTINUE
DO 22 I = 1,4
  WRITE(6,110) THETA(I)
  WRITE(6,50) (Y(1,L),L=1,8)
  WRITE(6,55)
  DO 21 J=1,8
    WRITE(6,120) Z(J,1), (ALFA(I,J,K), K=1,8)
21  CONTINUE
22  CONTINUE
DO 24 I=1,4
  WRITE(6,130) THETA(I)
  WRITE(6,50) (Y(1,L), L=1,8)
  WRITE(6,55)
  DO 23 J=1,8
    WRITE(6,120) Z(J,1), (BETA(I,J,K), K=1,8)
23  CONTINUE
24  CONTINUE
DO 32 I=1,4

```

```

WRITE(6,140) THETA(I)
WRITE(6,50) (Y(1,L), L=1,8)
WRITE(6,55)
DO 31 J=1,8
  WRITE(6,150) Z(J,1), (C(I,J,K), K=1,8)
31  CONTINUE
32  CONTINUE
DO 34 I=1,4
  WRITE(6,160) THETA(I)
  WRITE(6,50) (Y(1,L), L=1,8)
  WRITE(6,55)
  DO 33 J=1,8
    WRITE(6,150) Z(J,1), (XCOMP(I,J,K), K=1,8)
33  CONTINUE
34  CONTINUE
DO 36 I=1,4
  WRITE(6,170) THETA(I)
  WRITE(6,50) (Y(1,L), L=1,8)
  WRITE(6,55)
  DO 35 J=1,8
    WRITE(6,150) Z(J,1), (RTOT(I,J,K), K=1,8)
35  CONTINUE
36  CONTINUE
DO 38 I=1,4
  WRITE(6,180) THETA(I)

```

```

        WRITE(6,50) (Y(1,L), L=1,8)
        WRITE(6,55)
        DO 37 J=1,8
            WRITE(6,120) Z(J,1), (PHI(I,J,K), K=1,8)
37      CONTINUE
38      CONTINUE
        DO 42 I=1,4
            WRITE(6,190) THETA(I)
            WRITE(6,50) (Y(1,L), L=1,8)
            WRITE(6,55)
            DO 41 J=1,8
                WRITE(6,150) Z(J,1), (A1(I,J,K), K=1,8)
41      CONTINUE
42      CONTINUE
        DO 44 I=1,4
            WRITE(6,200) THETA(I)
            WRITE(6,50) (Y(1,L), L=1,8)
            WRITE(6,55)
            DO 43 J=1,8
                WRITE(6,150) Z(J,1), (A2(I,J,K), K=1,8)
43      CONTINUE
44      CONTINUE
        DO 46 I=1,4
            WRITE(6,210) THETA(I)
            WRITE(6,50) (Y(1,L), L=1,8)

```

```

        WRITE(6,55)
        DO 45 J=1,8
            WRITE(6,150) Z(J,1), (B(I,J,K), K=1,8)
45      CONTINUE
46      CONTINUE
        DO 48 I=1,4
            WRITE(6,220) THETA(I)
            WRITE(6,50) (Y(1,L), L=1,8)
            WRITE(6,55)
            DO 47 J=1,8
                WRITE(6,150) Z(J,1), (RYZ(I,J,K), K=1,8)
47      CONTINUE
48      CONTINUE
        DO 52 I=1,4
            WRITE(6,230) THETA(I)
            WRITE(6,50) (Y(1,L), L=1,8)
            WRITE(6,55)
            DO 51 J=1,8
                WRITE(6,150) Z(J,1), (RXZ(I,J,K), K=1,8)
51      CONTINUE
52      CONTINUE
        DO 54 I=1,4
            WRITE(6,240) THETA(I)
            WRITE(6,50) (Y(1,L), L=1,8)
            WRITE(6,55)

```

```

      DO 53 J=1,8
      WRITE(6,150) Z(J,1), (RXY(I,J,K), K=1,8)
53    CONTINUE
54    CONTINUE
      DO 57 I=1,4
      WRITE(6,250) THETA(I)
      WRITE(6,50) (Y(1,L), L=1,8)
      WRITE(6,55)
      DO 56 J=1,8
      WRITE(6,120) Z(J,1), (DELTA(I,J,K), K=1,8)
56    CONTINUE
57    CONTINUE
      DO 59 I=1,4
      WRITE(6,260) THETA(I)
      WRITE(6,50) (Y(1,L), L=1,8)
      WRITE(6,55)
      DO 58 J=1,8
      WRITE(6,120) Z(J,1), (GAMMA(I,J,K), K=1,8)
58    CONTINUE
59    CONTINUE
      DO 62 I=1,4
      WRITE(6,270) THETA(I)
      WRITE(6,50) (Y(1,L), L=1,8)
      WRITE(6,55)
      DO 61 J=1,8

```

```

        WRITE(6,150) Z(J,1), (TCOMP(I,J,K), K=1,9)
61      CONTINUE
62      CONTINUE
        DO 64 I=1,4
            WRITE(6,280) THETA(I)
            WRITE(6,50) (Y(1,L), L=1,8)
            WRITE(6,55)
            DO 63 J=1,8
                WRITE(6,150) Z(J,1), (RCOMP(I,J,K), K=1,8)
63      CONTINUE
64      CONTINUE
        DO 66 I=1,4
            WRITE(6,290) THETA(I)
            WRITE(6,50) (Y(1,L), L=1,8)
            WRITE(6,55)
            DO 65 J=1,8
                WRITE(6,60) Z(J,1), (PTX(I,J,K), K=1,8)
65      CONTINUE
66      CONTINUE
        DO 68 I=1,4
            WRITE(6,310) THETA(I)
            WRITE(6,50) (Y(1,L), L=1,8)
            WRITE(6,55)
            DO 67 J=1,8
                WRITE(6,60) Z(J,1), (PTT(I,J,K), K=1,8)

```

```

67     CONTINUE
68     CONTINUE
        WRITE(6,330)
        WRITE(6,50) (Y(I,L), L=1,8)
        WRITE(6,55)
        DO 73 J=1,8
            WRITE(6,60) Z(J,1), (R1(J,K), K=1,8)
73     CONTINUE
10     FORMAT(F6.3)
20     FORMAT(2F6.3)
30     FORMAT(4F10.3)
40     FORMAT('1','U(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1,'
+.' '/')
50     FORMAT(9X,'Y',8F8.3)
55     FORMAT('0',3X,'Z')
60     FORMAT(F6.3,4X,8F8.2)
70     FORMAT('1','W(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1,'
+.' '/')
80     FORMAT('1','RY(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1,
+.' '/')
90     FORMAT(F6.3,4X,8F8.3)
100    FORMAT('1','RZ(I,J,K) FOR SWIRLVANE BLADE ANGLE',F5.1,'
+.' '/')
110    FORMAT('1','ALFA(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.
+1,'.' '/')

```



```

120  FORMAT(F6.3,4X,8F8.0)
130  FORMAT('1','BETA(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.
+1,'.' '/')
140  FORMAT('1','C(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1,'
+.' '/')
150  FORMAT(F6.3,4X,8F8.3)
160  FORMAT('1','XCOMP(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5
+.1,'.' '/')
170  FORMAT('1','RTOT(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.
+1,'.' '/')
180  FORMAT('1','PHI(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1
+,'.' '/')
190  FORMAT('1','A1(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1,
+.' '/')
200  FORMAT('1','A2(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1,
+.' '/')
210  FORMAT('1','B(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1,'
+.' '/')
220  FORMAT('1','RYZ(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1,
+.' '/')
230  FORMAT('1','RXZ(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1
+,'.' '/')
240  FORMAT('1','RXY(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1
+,'.' '/')
250  FORMAT('1','DELTA(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5

```

```

+.1,+.1/)
260  FORMAT('1','GAMMA(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5
+.1,+.1/)
270  FORMAT('1','TCOMP(I,J,K) FORSWIRL VANE BLADE ANGLE',F5.
+.1,+.1/)
280  FORMAT('1','RCOMP(I,J,K) FORSWIRL VANE BLADE ANGLE',F5.
+.1,+.1/)
290  FORMAT('1','PTX(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1
+,.1/)
310  FORMAT('1','PTT(I,J,K) FOR SWIRL VANE BLADE ANGLE',F5.1
+,.1/)
      STOP
330  FORMAT('1','R1(J,K) FOR ALL EXPERIMENTS')
400  FORMAT(8F8.4)
410  FORMAT('1','      UMAX(I): ',4(F6.2,+',',2X))
411  FORMAT('//','      WMAX(I): ',4(F6.2,+',',2X))
412  FORMAT('//','      AW(I): ',4(F6.2,+',',2X))
413  FORMAT('//','      AU(I): ',4(F6.2,+',',2X))
414  FORMAT('//','      SAV(I): ',4(F6.3,+',',2X))
415  FORMAT('//','      SMAX(I): ',4(F6.3,+',',2X))
      END
$ENTRY
UMAX(I): 475.00, 616.81, 759.39, 820.37,
WMAX(I): 0.00, 309.46, 521.23, 525.85,

```

AW(I): 0.00, 243.41, 345.32, 296.17,
 AU(I): 434.54, 509.01, 560.96, 462.46,
 SAV(I): 0.000, 0.478, 0.616, 0.640,
 SMAX(I): 0.000, 0.335, 0.649, 0.544,

U(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.00	0.00	398.18	585.08	595.49	593.58	613.42	548.17
0.050		0.00	278.30	460.38	575.67	582.87	616.81	604.09	535.07
0.100		0.00	376.66	492.84	571.37	546.13	573.83	562.43	483.78
0.150	503.29	524.27	532.83	521.46	532.11	517.93	516.96	380.49	
0.200	554.37	572.62	564.35	587.42	594.77	536.49	459.71	303.94	
0.250	587.41	575.34	591.92	582.61	548.57	397.03	0.00	0.00	
0.300	540.67	571.90	570.99	527.95	451.21	311.37	0.00	0.00	
0.350	424.34	416.06	416.06	378.04	255.07	0.00	0.00	393.54	

w(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.00	0.00	255.61	279.70	259.38	3.40	4.17	3.40
0.050		0.00	142.03	245.59	309.46	268.48	235.71	252.01	87.49

0.100	0.00	239.76	261.95	302.33	273.77	265.67	262.45	133.91
0.150	251.97	244.74	270.28	289.79	281.93	290.19	262.22	163.99
0.200	270.63	271.36	282.59	284.51	269.90	259.83	252.30	220.99
0.250	286.68	255.36	285.29	270.14	281.43	240.79	0.00	0.00
0.300	268.72	261.91	268.11	217.91	191.69	208.53	0.00	0.00
0.350	189.84	185.11	182.47	238.24	181.19	0.00	0.00	0.00

RY(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000	0.000	0.000	0.013	0.023	0.025	0.021	0.027	0.021	
0.050	0.000	0.000	0.009	0.027	0.022	0.028	0.027	0.023	
0.100	0.000	0.000	0.015	0.025	0.023	0.028	0.027	0.022	
0.150	0.018	0.021	0.024	0.023	0.027	0.023	0.025	0.018	
0.200	0.020	0.022	0.021	0.025	0.028	0.028	0.024	0.011	
0.250	0.024	0.021	0.025	0.025	0.024	0.024	0.000	0.000	
0.300	0.028	0.027	0.027	0.026	0.024	0.015	0.000	0.000	
0.350	0.025	0.024	0.024	0.021	0.010	0.000	0.000	0.000	

RY(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.350
Z									
0.000	0.	0.	5.	5.	4.	0.	0.	0.	

0.050	0.	20.	15.	8.	3.	1.	2.	0.
0.100	0.	24.	14.	8.	4.	2.	2.	0.
0.150	14.	12.	10.	9.	5.	4.	5.	0.
0.200	13.	12.	12.	9.	5.	3.	2.	3.
0.250	13.	10.	10.	8.	7.	0.	0.	0.
0.300	13.	11.	11.	7.	4.	0.	0.	0.
0.350	0.	0.	0.	0.	0.	0.	0.	0.

RZ(I,J,K) FOR SWIRLVANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.000	0.000	0.012	0.028	0.027	0.030	0.028	0.022
0.050		0.000	0.011	0.023	0.023	0.028	0.027	0.026	0.018
0.100		0.000	0.021	0.021	0.024	0.021	0.020	0.019	0.012
0.150		0.020	0.019	0.018	0.018	0.015	0.012	0.014	0.004
0.200		0.025	0.026	0.026	0.026	0.024	0.014	0.007	0.004
0.250		0.027	0.027	0.027	0.025	0.021	0.000	0.000	0.000
0.300		0.016	0.021	0.021	0.014	0.005	0.000	0.000	0.000
0.350		0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.021

ALFA(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									

0.000	0.	0.	42.	27.	21.	20.	20.	18.
0.050	0.	0.	34.	25.	25.	15.	18.	18.
.100	0.	0.	17.	25.	25.	20.	20.	23.
0.150	20.	3.	17.	25.	23.	24.	20.	30.
0.200	-3.	4.	12.	17.	20.	20.	23.	40.
0.250	-3.	7.	17.	19.	25.	27.	0.	0.
0.300	2.	5.	10.	10.	15.	30.	0.	0.
0.350	11.	11.	11.	23.	30.	0.	0.	0.

BETA(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.	0.	9.	8.	8.	0.	0.	0.
0.050		0.	20.	20.	16.	5.	3.	3.	0.
0.100		0.	24.	24.	15.	8.	4.	4.	0.
0.150		25.	25.	23.	20.	14.	14.	14.	0.
0.200		23.	22.	22.	18.	10.	10.	10.	10.
0.250		24.	18.	19.	15.	15.	0.	0.	0.
0.300		37.	25.	24.	20.	20.	0.	0.	0.
0.350		0.	0.	0.	0.	0.	0.	0.	0.

C(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
---	------	------	------	------	------	------	------	------

Z								
0.000	0.000	0.000	0.009	0.010	0.009	0.007	0.009	0.006
0.050	0.000	0.000	0.005	0.011	0.009	0.007	0.008	0.007
0.100	0.000	0.000	0.004	0.011	0.010	0.010	0.009	0.009
0.150	0.006	0.001	0.007	0.010	0.011	0.011	0.009	0.009
0.200	-0.001	0.002	0.004	0.007	0.010	0.010	0.009	0.007
0.250	-0.001	0.003	0.007	0.008	0.010	0.011	0.000	0.000
0.300	-0.001	0.002	0.005	0.005	0.006	0.007	0.000	0.000
0.350	0.005	0.005	0.005	0.008	0.005	0.000	0.000	0.000

XCOMP(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000	0.000	0.000	0.022	0.048	0.050	0.050	0.053	0.042	
0.050	0.000	0.010	0.029	0.047	0.048	0.054	0.052	0.040	
0.100	0.000	0.019	0.034	0.046	0.042	0.046	0.044	0.032	
0.150	0.035	0.038	0.040	0.038	0.039	0.037	0.037	0.020	
0.200	0.043	0.046	0.045	0.049	0.050	0.040	0.029	0.012	
0.250	0.049	0.047	0.049	0.048	0.042	0.021	0.000	0.000	
0.300	0.041	0.046	0.046	0.039	0.028	0.013	0.000	0.000	
0.350	0.025	0.024	0.024	0.019	0.009	0.000	0.000	0.021	

RTOT(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.050	0.100	0.150	0.200	0.250	0.300	0.350
Z									
0.000		0.000	0.000	0.023	0.049	0.051	0.050	0.054	0.042
0.050		0.000	0.011	0.031	0.048	0.049	0.055	0.052	0.041
0.100		0.000	0.021	0.035	0.047	0.043	0.047	0.045	0.033
0.150		0.037	0.039	0.041	0.039	0.041	0.037	0.038	0.022
0.200		0.044	0.047	0.046	0.050	0.051	0.042	0.030	0.014
0.250		0.050	0.047	0.051	0.049	0.044	0.024	0.000	0.000
0.300		0.042	0.047	0.047	0.039	0.029	0.015	0.000	0.000
0.350		0.025	0.024	0.024	0.021	0.010	0.000	0.000	0.021

PHI(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.	0.	5.	5.	4.	0.	0.	0.
0.050		0.	20.	15.	8.	3.	1.	2.	0.
0.100		0.	24.	14.	8.	4.	2.	2.	0.
0.150		14.	12.	10.	9.	5.	4.	5.	0.
0.200		13.	12.	12.	9.	5.	3.	2.	3.
0.250		13.	10.	10.	8.	7.	0.	0.	0.
0.300		13.	11.	11.	7.	4.	0.	0.	0.
0.350		0.	0.	0.	0.	0.	0.	0.	0.

AI(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.000	0.05	0.10	0.15	0.20	0.25	0.30	0.350
Z									
0.000		0.000	0.000	0.010	0.020	0.023	0.020	0.025	0.020
0.050		0.000	0.000	0.007	0.024	0.020	0.027	0.026	0.022
0.100		0.000	0.000	0.014	0.023	0.021	0.026	0.025	0.020
0.150		0.017	0.021	0.023	0.021	0.025	0.026	0.023	0.016
0.200		0.020	0.022	0.021	0.024	0.026	0.026	0.022	0.008
0.250		0.024	0.021	0.024	0.024	0.022	0.021	0.000	0.000
0.300		0.028	0.027	0.027	0.026	0.023	0.013	0.000	0.000
0.350		0.025	0.024	0.024	0.019	0.009	0.000	0.000	0.000

AZ(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.000	0.000	0.012	0.028	0.027	0.030	0.028	0.022
0.050		0.000	0.010	0.022	0.022	0.028	0.027	0.026	0.018
0.100		0.000	0.019	0.019	0.023	0.021	0.020	0.019	0.012
0.150		0.018	0.017	0.017	0.017	0.015	0.012	0.014	0.004
0.200		0.023	0.024	0.024	0.025	0.024	0.014	0.007	0.004
0.250		0.025	0.026	0.026	0.024	0.020	0.000	0.000	0.000
0.300		0.013	0.019	0.019	0.013	0.005	0.000	0.000	0.000
0.350		0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.021

B(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.000	0.000	0.002	0.004	0.004	0.000	0.000	0.000
0.050		0.000	0.004	0.008	0.006	0.002	0.001	0.001	0.000
0.100		0.000	0.009	0.009	0.006	0.003	0.001	0.001	0.000
0.150		0.008	0.008	0.007	0.006	0.004	0.003	0.003	0.000
0.200		0.010	0.010	0.010	0.008	0.004	0.002	0.001	0.001
0.250		0.011	0.008	0.009	0.006	0.005	0.000	0.000	0.000
0.300		0.010	0.009	0.009	0.005	0.002	0.000	0.000	0.000
0.350		0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000

RYZ(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.000	0.000	0.009	0.011	0.010	0.007	0.009	0.006
0.050		0.000	0.004	0.009	0.013	0.010	0.007	0.008	0.007
0.100		0.000	0.009	0.010	0.012	0.010	0.010	0.009	0.009
0.150		0.010	0.008	0.010	0.012	0.011	0.012	0.009	0.009
0.200		0.010	0.010	0.011	0.011	0.010	0.010	0.009	0.007
0.250		0.011	0.009	0.011	0.010	0.012	0.011	0.000	0.000
0.300		0.010	0.009	0.010	0.007	0.006	0.007	0.000	0.000
0.350		0.005	0.005	0.005	0.008	0.005	0.000	0.000	0.000

RXZ(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.000	0.000	0.023	0.049	0.051	0.050	0.054	0.042
0.050		0.000	0.010	0.030	0.048	0.049	0.054	0.052	0.041
0.100		0.000	0.019	0.034	0.047	0.043	0.047	0.045	0.033
0.150		0.036	0.038	0.040	0.039	0.041	0.039	0.038	0.022
0.200		0.043	0.046	0.045	0.049	0.051	0.041	0.030	0.014
0.250		0.049	0.047	0.050	0.048	0.043	0.024	0.000	0.000
0.300		0.041	0.046	0.046	0.039	0.029	0.015	0.000	0.000
0.350		0.025	0.024	0.024	0.021	0.010	0.000	0.000	0.021

RXY(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000		0.000	0.000	0.022	0.048	0.050	0.050	0.053	0.042
0.050		0.000	0.011	0.030	0.047	0.048	0.054	0.052	0.040
0.100		0.000	0.021	0.035	0.046	0.042	0.046	0.044	0.032
0.150		0.036	0.039	0.040	0.038	0.040	0.037	0.037	0.020
0.200		0.044	0.047	0.046	0.049	0.050	0.040	0.029	0.012
0.250		0.050	0.047	0.050	0.048	0.042	0.021	0.000	0.000
0.300		0.042	0.047	0.047	0.039	0.028	0.013	0.000	0.000
0.350		0.025	0.024	0.024	0.019	0.009	0.000	0.000	0.021

DELTA(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

Z	Y 0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
0.000	0.	0.	0.	0.	0.	0.	0.	0.
0.050	90.	45.	27.	18.	14.	11.	9.	8.
0.100	90.	63.	45.	34.	27.	22.	18.	16.
0.150	90.	72.	56.	45.	37.	31.	27.	23.
0.200	90.	76.	63.	53.	45.	39.	34.	30.
0.250	90.	79.	68.	59.	51.	45.	40.	36.
0.300	90.	81.	72.	63.	56.	50.	45.	41.
0.350	90.	82.	74.	67.	60.	54.	49.	45.

GAMMA(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

Z	Y 0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
0.000	0.	0.	78.	70.	67.	0.	0.	0.
0.050	0.	0.	33.	61.	75.	79.	81.	0.
0.100	0.	0.	27.	60.	73.	82.	82.	0.
0.150	36.	8.	45.	58.	71.	76.	68.	0.
0.200	-6.	9.	24.	42.	67.	76.	83.	84.
0.250	-7.	17.	40.	52.	62.	0.	0.	0.
0.300	6.	15.	29.	43.	75.	0.	0.	0.
0.350	0.	0.	0.	0.	0.	0.	0.	0.

TCOMP(I,J,K) FORSWIRL VANE BLADE ANGLE 15.0.

Z	Y 0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
0.000	0.000	0.000	0.009	0.010	0.009	0.000	0.000	0.000
0.050	0.000	0.003	0.008	0.013	0.010	0.007	0.008	0.001
0.100	0.000	0.008	0.009	0.012	0.010	0.009	0.009	0.002
0.150	0.008	0.008	0.010	0.011	0.011	0.011	0.009	0.004
0.200	0.010	0.010	0.011	0.011	0.010	0.009	0.008	0.006
0.250	0.011	0.009	0.011	0.010	0.011	0.008	0.000	0.000
0.300	0.010	0.009	0.010	0.006	0.005	0.006	0.000	0.000
0.350	0.005	0.005	0.004	0.008	0.004	0.000	0.000	0.000

RCOMP(I,J,K) FORSWIRL VANE BLADE ANGLE 15.0.

Z	Y 0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
0.000	0.000	0.000	0.002	0.004	0.004	0.007	0.009	0.006
0.050	0.000	0.003	0.005	0.002	0.000	-0.000	-0.000	0.007
0.100	0.000	0.004	0.003	-0.001	-0.002	-0.002	-0.002	0.008
0.150	-0.006	0.001	-0.002	-0.003	-0.003	-0.003	-0.001	0.008
0.200	0.001	0.001	0.000	-0.001	-0.004	-0.004	-0.004	-0.003
0.250	0.001	-0.001	-0.004	-0.004	-0.005	0.008	0.000	0.000
0.300	-0.001	-0.001	-0.002	-0.002	-0.004	0.005	0.000	0.000
0.350	0.000	0.001	0.001	0.003	0.002	0.000	0.000	0.000

PTX(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000	0.00	0.00	1.39	3.11	3.23	3.21	3.44	2.71	
0.050	0.00	0.67	1.88	3.01	3.09	3.48	3.33	2.57	
0.100	0.00	1.24	2.16	2.96	2.69	2.98	2.86	2.08	
0.150	2.26	2.46	2.55	2.44	2.54	2.40	2.39	1.26	
0.200	2.77	2.97	2.88	3.14	3.22	2.59	1.87	0.80	
0.250	3.14	3.00	3.19	3.08	2.71	1.38	0.00	0.00	
0.300	2.63	2.96	2.95	2.50	1.80	0.84	0.00	0.00	
0.350	1.58	1.52	1.52	1.25	0.56	0.00	0.00	1.35	

PTT(I,J,K) FOR SWIRL VANE BLADE ANGLE 15.0.

	Y	0.00	0.05	0.10	0.15	0.20	0.25	0.30	0.35
Z									
0.000	0.00	0.00	0.56	0.67	0.58	0.00	0.00	0.00	
0.050	0.00	0.17	0.52	0.83	0.62	0.43	0.55	0.06	
0.100	0.00	0.49	0.59	0.79	0.65	0.51	0.59	0.15	
0.150	0.55	0.51	0.63	0.72	0.68	0.73	0.59	0.23	
0.200	0.63	0.63	0.69	0.70	0.63	0.58	0.55	0.42	
0.250	0.71	0.56	0.70	0.63	0.68	0.50	0.00	0.00	
0.300	0.62	0.59	0.62	0.41	0.31	0.37	0.00	0.00	

0.350 0.31 0.29 0.28 0.49 0.28 0.00 0.00 0.00

LIST OF REFERENCES

1. Chemical Systems Division, The Pocket Ramjet Reader, United Technologies Corporation, Sunnyvale, Ca., 1978.
2. Naval Postgraduate School, Monterey, Ca., NPS-57NT73031A, An Investigation of Fuel Regression Rate Control in Solid Fuel Ramjets, L. D. Boaz and D. W. Netzer, March, 1973
3. Ko, B. N., An Experimental Investigation of Fuel Regression Rate Control in Solid Fuel Ramjets, Naval Postgraduate School, Monterey, Ca. NPS K71622
4. Oklahoma State University, Stillwater, Ok., NASA Contractor Report, Grant NAG3-74, An Investigation of Flowfields Found in Typical Combustor Geometries, D. G. Lilley and others, February, 1985. Grant NAG3-74, February, 1985.

INITIAL DISTRIBUTION LISTS

	NO. COPIES
1. Defense Technical Information Center Cameron Station Alexandria, Virginia 22304-6145	2
2. Library, Code 0142 Naval Postgraduate School Monterey, California 93943-5100	2
3. Department Chairman Department of Aeronautics, Code 67 Naval Postgraduate School Monterey, California 93943-5100	1
4. Prof. David W. Netzer Department of Aeronautics, Code 67 Naval Postgraduate School Monterey, California 93943-5100	2
5. Lt. William H. Campbell, Jr. 814 W. Woodlawn Ave. Tampa, Florida 33603	1
6. Mrs. Roberta E. Rose 846 Perrine Ct. Marco Island, Florida 33937	1

END

FILMED

1-86

DTIC